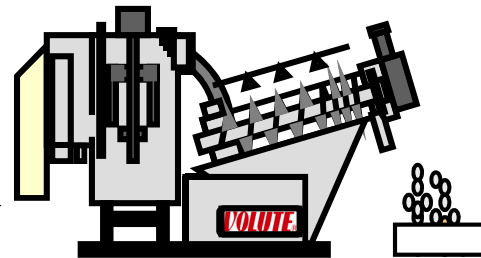
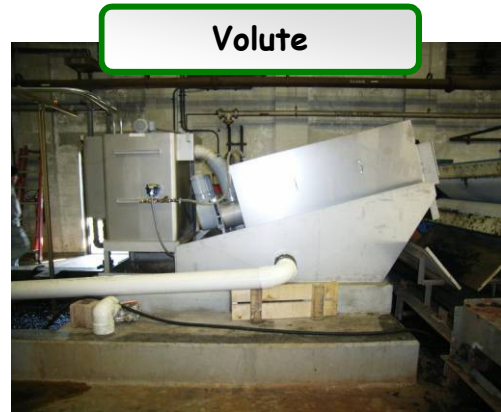
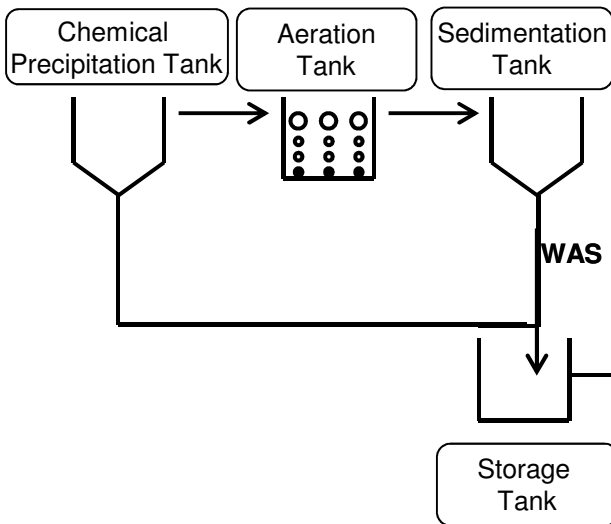


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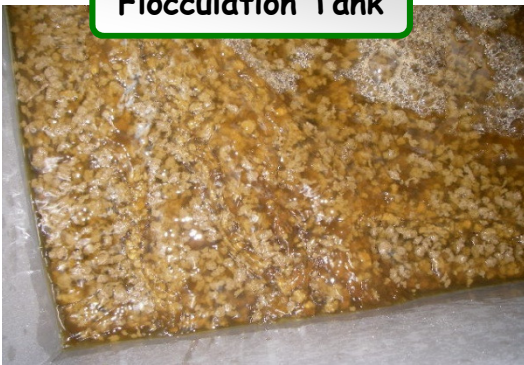
- *Brewery* (Chemically Precipitated Sludge & Waste Activated Sludge) -

Flow & Chart



VOLUTE DEWATERING PRESS: ES-302

Flocculation Tank



Sludge Cake



Chart

<i>Industrial Type</i>	<i>Brewery</i>
<i>Sludge Type</i>	<i>Mix of Chemical Sludge and WAS</i>
<i>Volute Model</i>	<i>ES-302</i>
<i>Sludge SS Concentration</i>	<i>15,000 mg/L</i>
<i>Sludge Flow Rate</i>	<i>1763 gallon/h</i>
<i>Polymer Adding Rate (vs DS)</i>	<i>0.5 %</i>
<i>Throughput</i>	<i>220 lb-DS/h</i>
<i>Cake Solid</i>	<i>20.0 %</i>
<i>Recovery Rate</i>	<i>97.0 %</i>